

AHS-DRY SERIES - INSTALLATION GUIDE

Information to consider before installing your RAYPA autoclave.

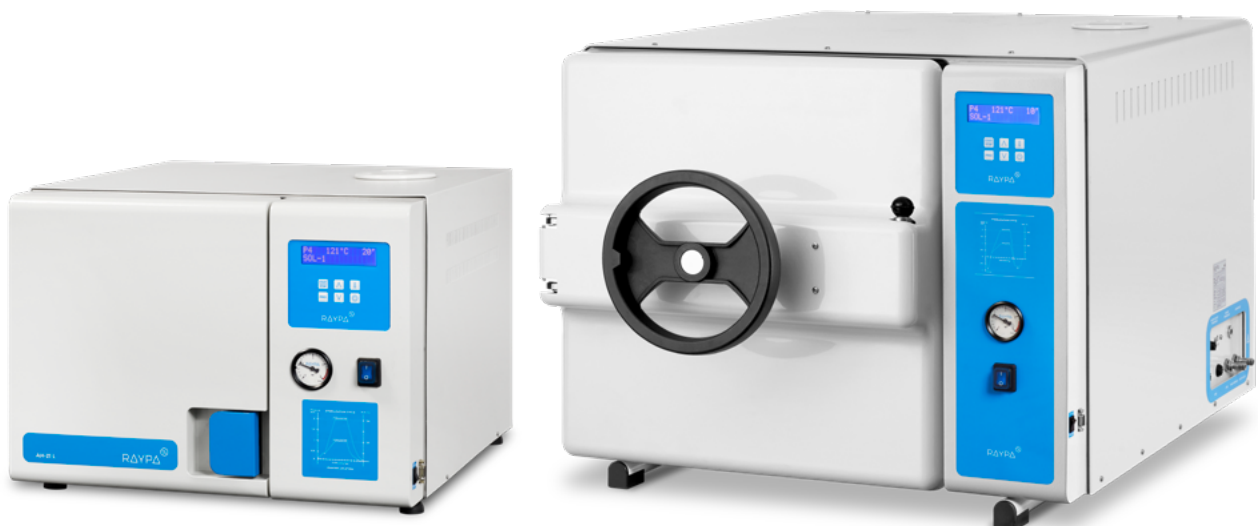
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AH-21-L MODEL

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AHS-50-DRY AND AHS-75-DRY MODELS

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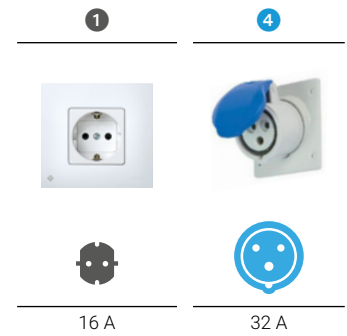


AH-21-L

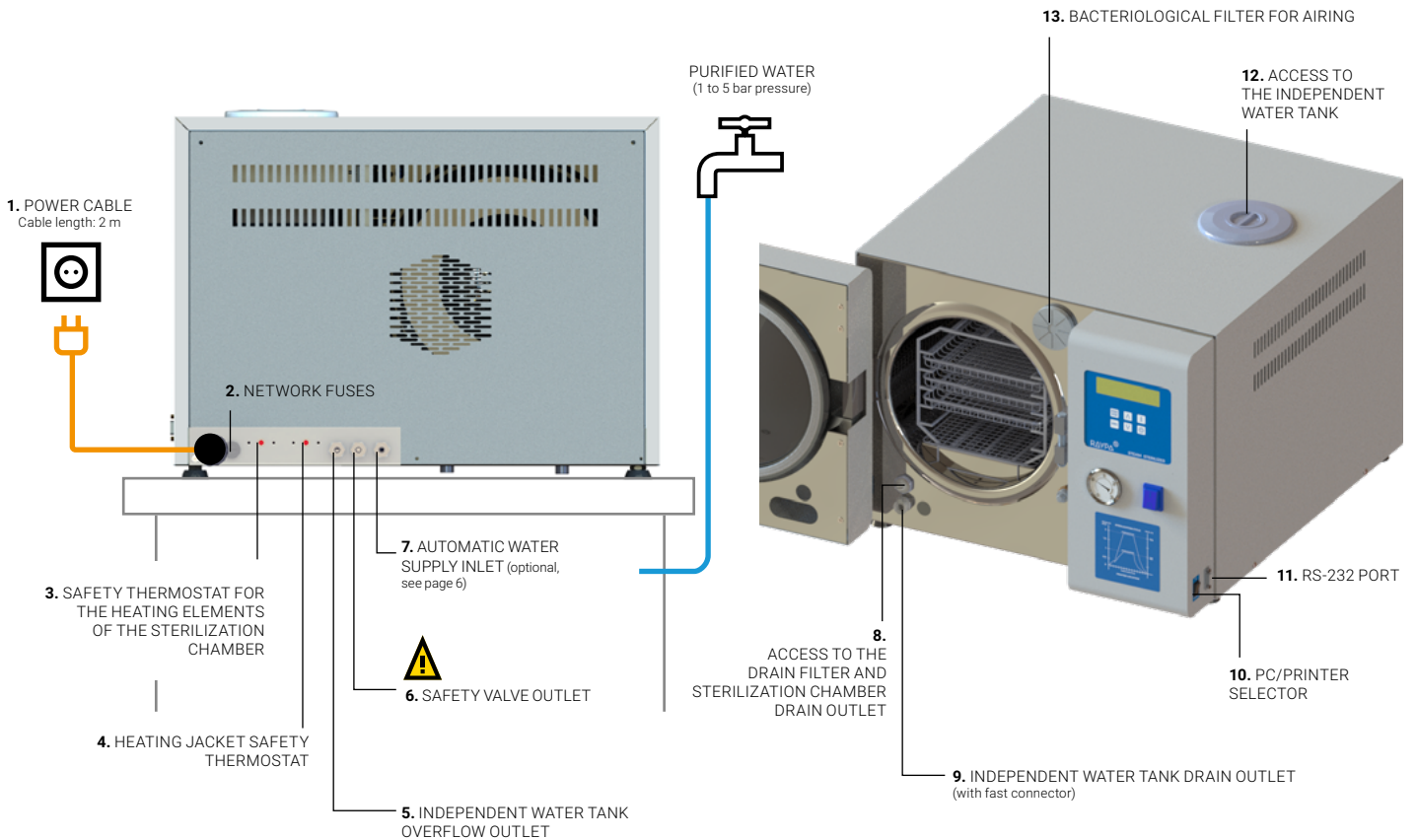
ELECTRICAL CONNECTION

The following table shows the plug configuration according to international standards IEC and SCHUKO. For customers who require other plugs and other electrical configurations, please contact our technical team at raypa@raypa.com.

| MODEL | FREQUENCY | POWER | AMPERES / PHASE | VOLTAGE | CONNECTION |
|--------------|-----------|--------|-----------------|-----------------|------------|
| AH-21-L | 50/60 Hz | 2000 W | 9 A | 230 (1P+N+PE) V | 16 A 1 |
| AH-21-L-115V | 50/60 Hz | 2000 W | 17 A | 120 (1P+N+PE) V | 32 A 4 |



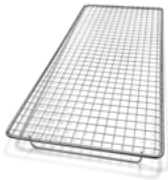
CONNECTIONS GRAPH



AH-21-L

COMPONENTS INCLUDED

In addition to the accessories chosen at the time of purchase of the autoclave (software kit, basket, etc.), the following components are always included:



1 stainless steel protective cover for the heating elements of 175 x 370 mm to place on the inner base of the sterilization chamber.



1 stainless steel frame of 200 x 400 x 180 mm, with capacity for 4 trays. It includes 3 stainless steel wire trays of 190 x 350 mm. Special frame compatible with up to 5 trays available under request.



1 stainless steel tray support of 400 x 180 x 80 mm, with a capacity for 20 bags. The size of this accessory can be customized according to client needs. For more information, please contact us.



1 auxiliary plastic tray of 200 x 280 mm, for collecting condensed water after opening the door in cycles without final drying.



1 metal clamp for moving trays.



1 silicone hose with fast connection of $\varnothing 5 \times \varnothing 8$ mm and 1 m long, for draining the independent water tank.

For:

9. INDEPENDENT WATER TANK DRAIN OUTLET

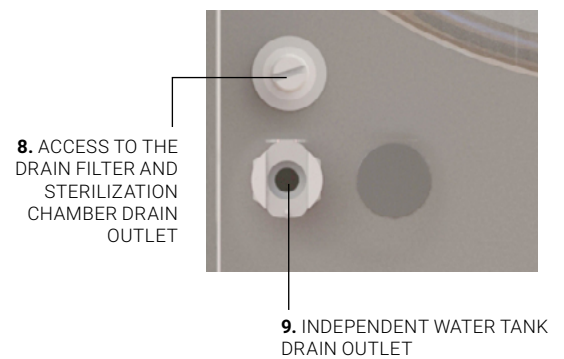
AH-21-L

DRAINAGE

To drain the independent water tank, connect the included quick connection silicone hose to the INDEPENDENT WATER TANK DRAIN OUTLET (9).

See "DRAINAGE HEIGHT for draining the independent water tank" on page 7.

To clean the drain filter or drain the sterilization chamber, unscrew the screw on the ACCESS TO THE DRAIN FILTER AND STERILIZATION CHAMBER DRAIN OUTLET (8) while placing the supplied plastic tray underneath.



AH-21-L

WATER SUPPLY FOR STERILIZATION

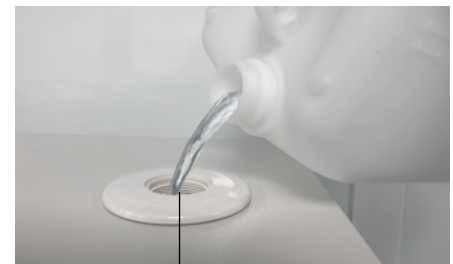
MANUAL SUPPLY (STANDARD)

Purified water is necessary for the operation of the autoclave and is added manually into the independent water tank until the alarm (a “beep”) is heard and the on-screen “LACK OF WATER” message disappears. Water distribution from the independent water tank into the sterilization chamber is automatic.

See “FREE HEIGHT for independent water tank filling” on page 7.

The independent water tank has a volume of 6L and is equipped with minimum and maximum water volume sensors.

If the independent water tank is not filled sufficiently, the following message will continue to appear on screen: “LACK OF WATER”, and operation of the autoclave will be blocked. If overfilled, after an alarm (a “beep”), the excess water will come out through the INDEPENDENT WATER TANK OVERFLOW OUTLET (5).



13. ACCESS TO THE INDEPENDENT WATER TANK



IMPORTANT NOTE:

PURIFIED WATER

The water used to feed the autoclave must be free of contaminants and meet the following hardness and conductivity requirements:

- Hardness: ≤ 0.02 mmol/l
- Conductivity: between $5 \mu\text{S}/\text{cm}$ and $15 \mu\text{S}/\text{cm}$

Multiple systems can be used to obtain water with these requirements: osmotized, demineralized, decalcified, distilled water, etc*.

*Note: Take into account that distilled water that is too pure (conductivity less than $5 \mu\text{S}/\text{cm}$) is not recommended as it may cause long term corrosion on stainless steel and water level detection problems in some models.

OPTIONAL

AH-21-L

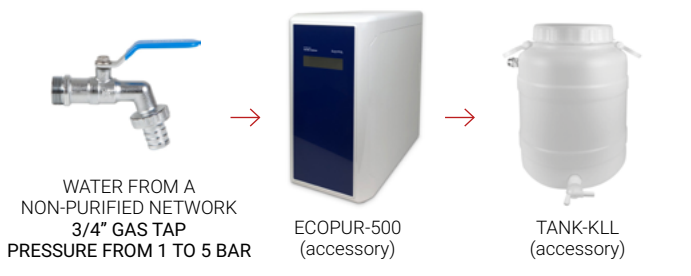
WATER SUPPLY FOR STERILIZATION

AUTOMATIC SUPPLY

If you have chosen the **KLL-21** automatic water filling accessory (optional, but installed in the factory), there are the following water feed options **A**, **B**, and **C** using the AUTOMATIC WATER SUPPLY INLET connection (7).

Autoclaves equipped with the KLL-21 accessory will have both the filling of the independent water tank and the distribution of water into the sterilization chamber fully automated during normal operation of the autoclave.

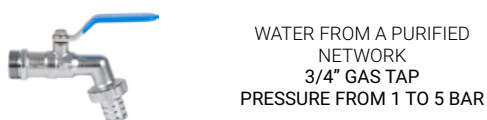
A. Use tap water (pressure from 1 to 5 bar) that goes through our ECOPUR-500 water purifier. Resulting water from the purifier will accumulate in a tank connected to the automatic water supply inlet of the autoclave.



B. Use customer's purified water tank that will connect directly to the automatic water supply inlet of the autoclave.



C. Use water from a previously purified network (pressure from 1 to 5 bar) which will connect to the automatic water supply inlet of the autoclave.



KLL-21 ACCESSORY
(installed inside the AH-21-L autoclave)

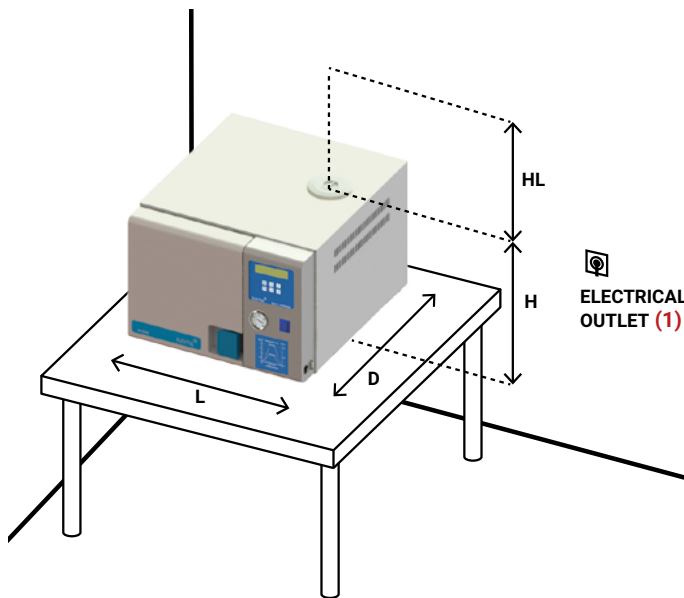
AH-21-L



DIMENSIONS TO CONSIDER FOR THE INSTALLATION OF YOUR AUTOCLAVE

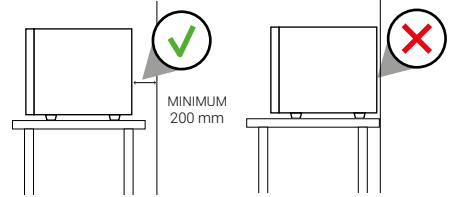
For safety reasons, the distance between both sides of the autoclave and the wall or any other object must be 100 mm, and between the autoclave and the rear wall must be at least 200 mm.

| MODEL | L LENGTH with closed door | L1 LENGTH with maximum door opening | D DEPTH | D1 DEPTH with maximum door opening | H HEIGHT | LA x DA SUPPORT AREA | HL FREE HEIGHT for filling the independent water tank | HD DRAINAGE HEIGHT for draining the independent water tank |
|---------|---------------------------------|--|------------|---|-------------|-------------------------|---|---|
| AH-21-L | 560 mm | 740 mm | 660 mm | 970 mm | 425 mm | 537 x 527 mm | 400 mm | 50 mm |

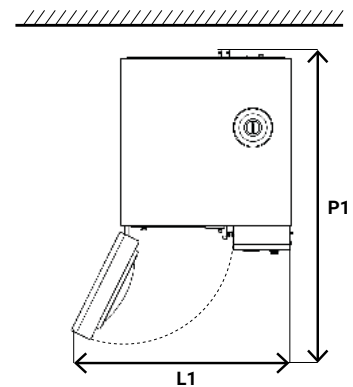


WARNING:

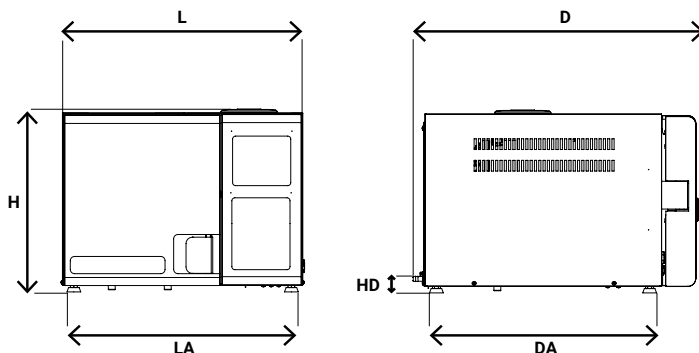
Respect the recommended distances.



PLAN VIEW



FRONTAL AND LATERAL VIEWS



ENVIRONMENTAL CONDITIONS

This autoclave can operate under the following maximum conditions:

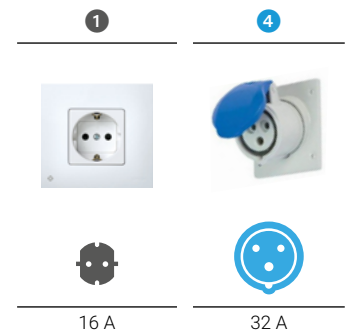
- Ambient temperature: 30 °C
- Humidity: 75%
- Altitude: 3,000 meters above sea level. In case of higher altitudes, consult with our technical team.

AHS-50-DRY AND AHS-75-DRY

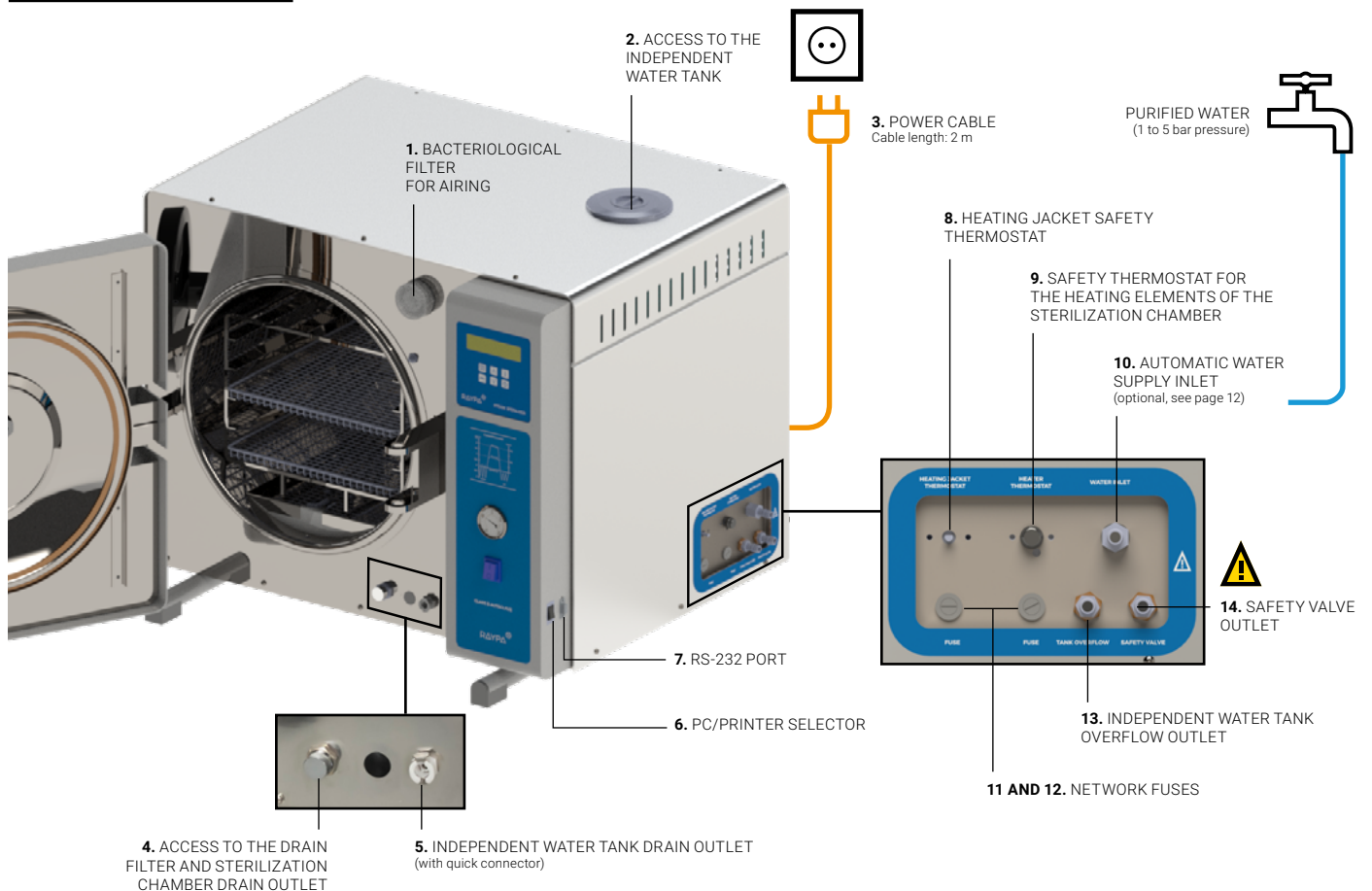
ELECTRICAL CONNECTION

The following table shows the plug configuration according to IEC and SCHUKO international standards. For customers who require other plugs and other electrical configurations, please contact our technical team at raypa@raypa.com.

| MODEL | FREQUENCY | POWER | AMPERES / PHASE | VOLTAGE | CONNECTION |
|-----------------|-----------|--------|-----------------|-----------------|------------|
| AHS-50-DRY | 50/60 Hz | 2000 W | 9 A | 230 (1P+N+PE) V | 16 A ① |
| AHS-50-DRY-115V | 50/60 Hz | 2000 W | 17 A | 120 (1P+N+PE) V | 32 A ④ |
| AHS-75-DRY | 50/60 Hz | 3200 W | 14 A | 230 (1P+N+PE) V | 16 A ① |
| AHS-75-DRY-115V | 50/60 Hz | 3200 W | 27 A | 120 (1P+N+PE) V | 32 A ④ |



CONNECTIONS GRAPH



AHS-50-DRY AND AHS-75-DRY

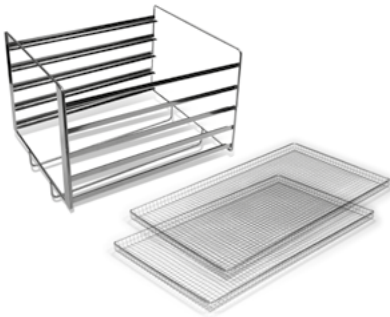
COMPONENTS INCLUDED

In addition to the accessories chosen at the time of purchase of the autoclave (tray support, software kit, basket, etc.), the following components are always included:



1 stainless steel protective cover for the heating elements to place on the inner base of the sterilization chamber.

| MODELS | DIMENSIONS |
|------------|--------------|
| | L X D |
| AHS-50-DRY | 235 x 370 mm |
| AHS-75-DRY | 235 x 570 mm |



1 stainless steel frame with capacity for 5 trays. Includes 2 stainless steel wire trays.

| MODELS | FRAME DIMENSIONS | TRAY DIMENSIONS |
|------------|--------------------|-----------------|
| | L X D X H | L X D |
| AHS-50-DRY | 320 x 360 x 270 mm | 315 x 330 mm |
| AHS-75-DRY | 320 x 565 x 270 mm | 315 x 530 mm |



1 auxiliary plastic tray of 250 x 350 mm, for collecting condensed water after opening the door in cycles without final drying.



1 metal clamp for moving trays.



1 silicone hose with fast connection of Ø5 x Ø8 mm and 1 m long, for draining the independent water tank.

For:
5. INDEPENDENT WATER TANK DRAIN OUTLET



2 stainless steel threaded pins which must be installed at the lateral connections.

For:
13. INDEPENDENT WATER TANK OVERFLOW OUTLET
14. SAFETY VALVE OUTLET

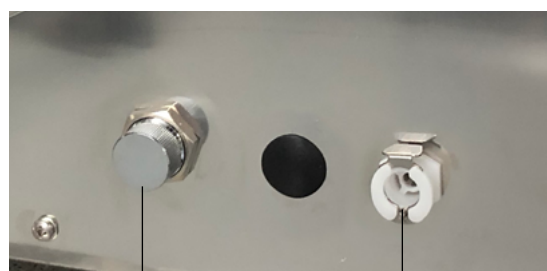
AHS-50-DRY AND AHS-75-DRY

DRAINAGE CONNECTIONS

To drain the independent water tank, connect the included quick connection silicone hose to the INDEPENDENT WATER TANK DRAIN OUTLET **(5)**.

See “DRAINAGE HEIGHT for draining the independent water tank” on page 13.

To clean the drain filter or drain the sterilization chamber, unscrew the screw on the ACCESS TO THE DRAIN FILTER AND STERILIZATION CHAMBER DRAIN OUTLET **(4)** while placing the supplied plastic tray underneath.



4. ACCESS TO THE DRAIN FILTER AND STERILIZATION CHAMBER DRAIN OUTLET

5. INDEPENDENT WATER TANK DRAIN OUTLET (with quick connector)

AHS-50-DRY AND AHS-75-DRY

WATER SUPPLY FOR STERILIZATION

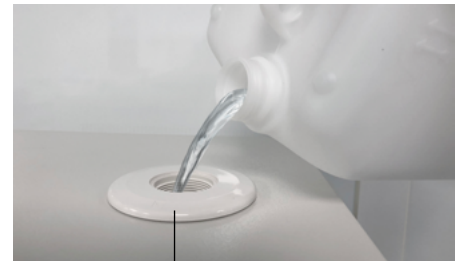
MANUAL SUPPLY (STANDARD)

Purified water is necessary for the operation of the autoclave and is added manually into the independent water tank until the alarm (a "beep") is heard and the on-screen "LACK OF WATER" message disappears. Water distribution from the independent water tank into the sterilization chamber is automatic.

See "FREE HEIGHT for independent water tank filling" on page 13.

The independent water tank has a volume of 10L and is equipped with minimum and maximum water volume sensors.

If the independent water tank is not filled sufficiently, the following message will continue to appear on screen: "LACK OF WATER", and operation of the autoclave will be blocked. If overfilled, after an alarm (a "beep"), the excess water will come out through the INDEPENDENT WATER TANK OVERFLOW OUTLET (13).



2.ACCESS TO THE
INDEPENDENT WATER
TANK



P4 121°C 10'
LACK OF WATER



IMPORTANT NOTE:

PURIFIED WATER

The water used to feed the autoclave must be free of contaminants and meet the following hardness and conductivity requirements:

- Hardness: ≤ 0.02 mmol/l
- Conductivity: between $5 \mu\text{S/cm}$ and $15 \mu\text{S/cm}$

Multiple systems can be used to obtain water with these requirements: osmotized, demineralized, decalcified, distilled water, etc*.

*Note: Take into account that distilled water that is too pure (conductivity less than $5 \mu\text{S/cm}$) is not recommended as it may cause long term corrosion on stainless steel and water level detection problems in some models.



AHS-50-DRY AND AHS-75-DRY

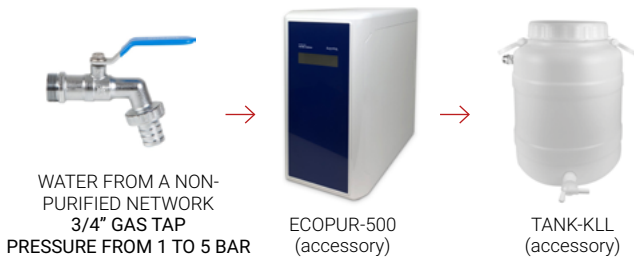
WATER SUPPLY FOR STERILIZATION

AUTOMATIC SUPPLY

If you have chosen the **KLL-AHS** automatic water filling accessory (optional, but installed in the factory), there are the following water feed options **A**, **B**, and **C** using the AUTOMATIC WATER SUPPLY INLET connection (**10**).

Autoclaves equipped with the KLL-AHS accessory will have both the filling of the independent water tank and the distribution of water into the sterilization chamber fully automated during normal operation of the autoclave.

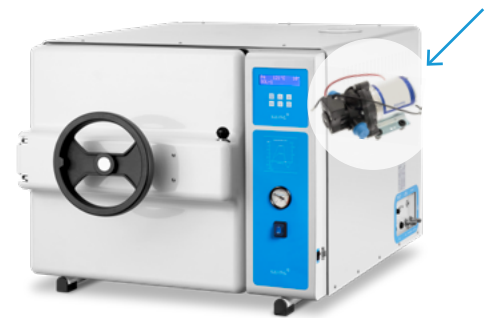
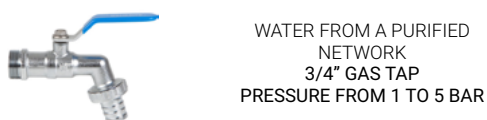
A. Use tap water (pressure from 1 to 5 bar) that goes through our **ECOPUR-500 WATER PURIFIER**. Resulting water from the purifier will accumulate in a tank connected to the automatic water supply inlet of the autoclave.



B. Use a customer's purified water tank that will connect directly to the automatic water supply inlet of the autoclave.



C. Use water from a previously purified network (pressure from 1 to 5 bar) which will connect to the automatic water supply inlet of the autoclave.



KLL-AHS ACCESSORY
(installed inside AHS-50-DRY/AHS-75-DRY autoclaves)

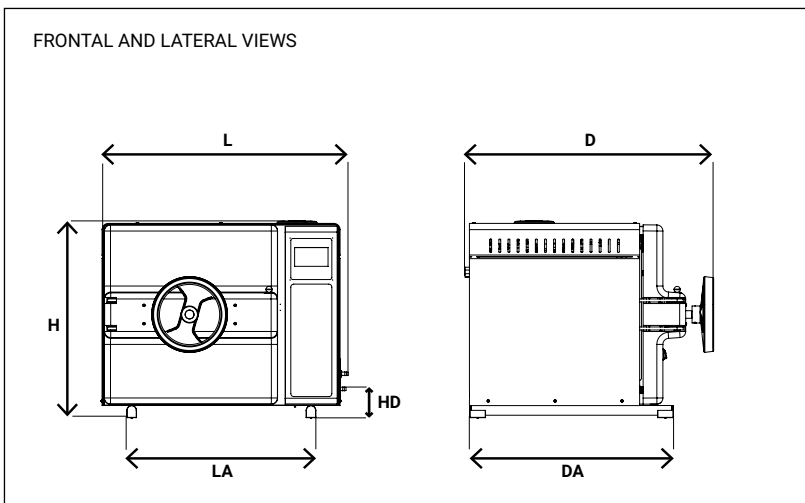
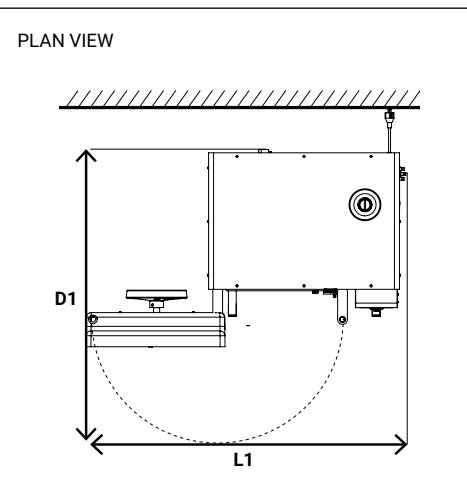
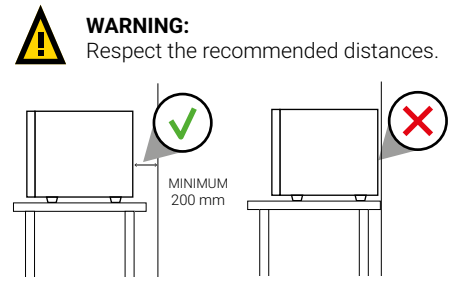
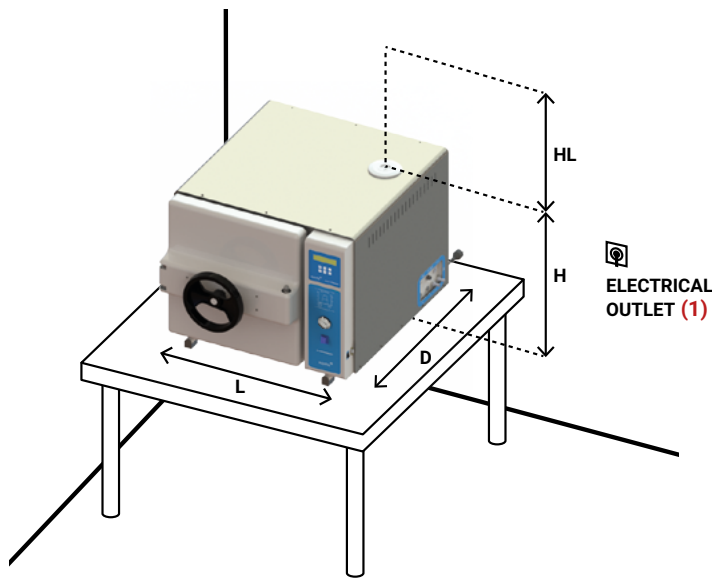
AHS-50-DRY AND AHS-75-DRY



DIMENSIONS TO CONSIDER FOR THE INSTALLATION OF YOUR AUTOCLAVE

For safety reasons, the distance between both sides of the autoclave and the wall or any other object must be 100 mm, and between the autoclave and the rear wall must be at least 200 mm.

| MODEL | L LENGTH with closed door | L1 LENGTH with maximum door opening | D DEPTH | D1 DEPTH with maximum door opening | H HEIGHT | LA x DA SUPPORT AREA | HL FREE HEIGHT for filling the independent water tank | HD DRAINAGE HEIGHT for draining the independent water tank |
|------------|---------------------------------|--|------------|---|-------------|-------------------------|--|---|
| AHS-50-DRY | 805 mm | 1240 mm | 805 mm | 1230 mm | 650 mm | 622 x 670 mm | 400 mm | 95 mm |
| AHS-75-DRY | 805 mm | 1240 mm | 1005 mm | 1430 mm | 650 mm | 622 x 830 mm | 400 mm | 95 mm |



ENVIRONMENTAL CONDITIONS

This autoclave can operate under the following maximum conditions:

- Ambient temperature: 30 °C
- Humidity: 75%
- Altitude: 3,000 meters above sea level. In case of higher altitudes, consult with our technical team.

+ info

 **YouTube**





CLICK!
ACCESS THE
AHS-DRY
SERIES
VIDEO

Find out more about our AHS-DRY Series on our **YouTube** Channel.



REV.07.2024