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AVS-N SERIES - INSTALLATION GUIDE

Information to consider before installing your RAYPA autoclave.

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AES-12 MODEL

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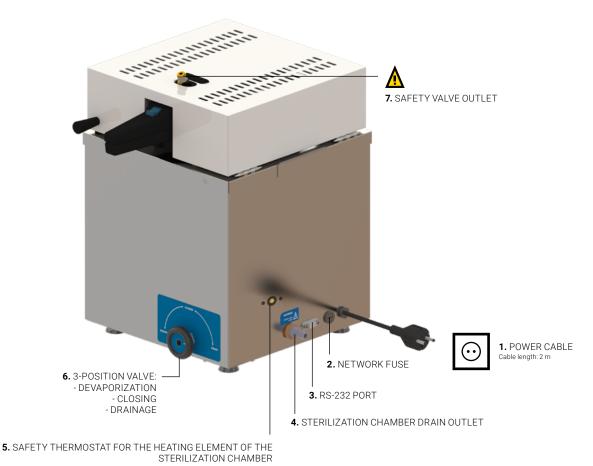
AES-8

ELECTRICAL CONNECTION

The following table shows the plug configuration according to IEC and SCHUKO international standards. For customers who require other plugs and other electrical configurations, please contact our technical team at raypa@raypa.com.

MODEL	FREQUENCY	POWER	AMPERES / PHASE	VOLTAGE	CONNECTION	•
AES-8	50/60 Hz	1000 W	4 A	230 (1P+N+PE) V	16 A 🚺	
AES-8-115V	50/60 Hz	1000 W	8 A	120 (1P+N+PE) V	16 A 🚺	
						16 A

CONNECTIONS GRAPH





COMPONENTS INCLUDED

In addition to the accessories chosen at the time of purchase of the autoclave the following components are included:



1 stainless steel protective cover with legs for the heating elements of Ø208 mm to place on the inner base of the sterilization chamber.



1 stainless steel wire basket of Ø220 x 150 mm.



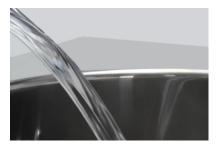
1 heat resistant silicone hose of Ø8 x Ø14 mm and 1 m long for draining the sterilization chamber.

For: **4**. STERILIZATION CHAMBER DRAIN OUTLET



WATER SUPPLY FOR STERILIZATION

Purified water is necessary for the operation of the autoclave and is added directly and manually into the sterilization chamber until it covers completely the heating elements cover (around 1.2 L).



THE VALVE **(6)** MUST BE IN THE "CLOSED" POSITION WHEN FILLING AND DURING REGULAR OPERATION OF THE AUTOCLAVE.

IMPORTANT NOTE:

PURIFIED WATER

The water quality used to feed the autoclave must be free of contaminants and meet the following hardness and conductivity requirements:

- Hardness: ≤ 0.02 mmol/l
- Conductivity: between 5 $\mu\text{S/cm}$ and 15 $\mu\text{S/cm}$

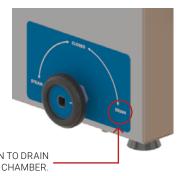
Multiple systems can be used to obtain water with these requirements: osmotized, demineralized, decalcified, distilled water, etc*.

*Note: Take into account that distilled water that is too pure (conductivity less than 5 µS/cm) is not recommended as it may cause long term corrosion on stainless steel.

DRAINAGE CONNECTION

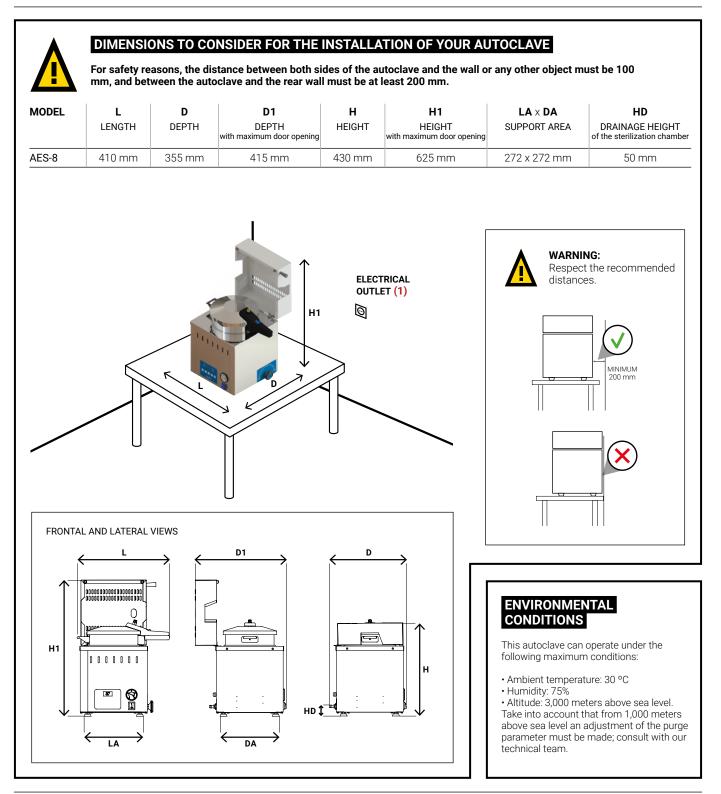
To drain the water from the sterilization chamber, connect the supplied silicone hose to a drain or place a container (a tray or bottle) in the STERILIZATION CHAMBER DRAIN OUTLET (**4**).

See "DRAIN HEIGHT of the sterilization chamber" on page 5.



THE VALVE $({\bf 6})$ MUST BE ROTATED TO THE "DRAIN" POSITION TO DRAIN THE STERILIZATION CHAMBER.







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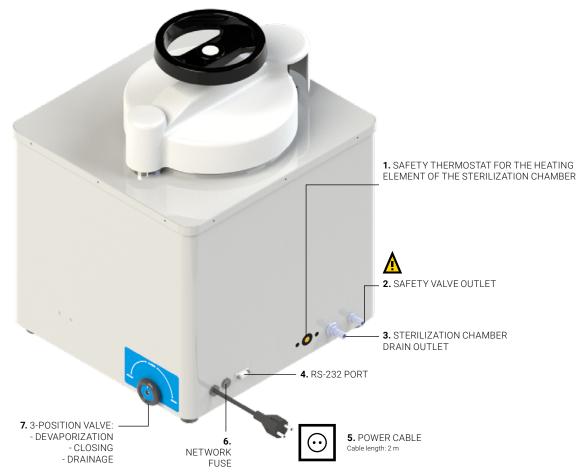
AES-12

ELECTRICAL CONNECTION

The following table shows the plug configuration according to IEC and SCHUKO international standards. For customers who require other plugs and other electrical configurations, please contact our technical team at raypa@raypa.com.

MODEL	FREQUENCY	POWER	AMPERES /	TENSION	CONNECTION	•
MODEL	TREQUENCE	TOWER	PHASE	LINGION	CONNECTION	
AES-12	50/60 Hz	1000 W	4 A	230 (1P+N+PE) V	16 A 1	
AES-12-115V	50/60 Hz	1000 W	8 A	120 (1P+N+PE) V	16 A 1	
			*			16 A

CONNECTIONS GRAPH





COMPONENTS INCLUDED

In addition to the accessories chosen at the time of purchase of the autoclave the following components are included:



1 stainless steel protective cover with legs for the heating elements of Ø245 mm to place on the inner base of the sterilization chamber.



1 stainless steel wire basket of Ø220 x 200 mm.



1 heat resistant silicone hose of \emptyset 8 x \emptyset 14 mm and 1 m long for draining the sterilization chamber.

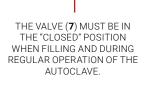
For: **3**. STERILIZATION CHAMBER DRAIN OUTLET



WATER SUPPLY FOR STERILIZATION

Purified water is necessary for the operation of the autoclave and is added directly and manually into the sterilization chamber until it covers completely the heating elements cover (around 2 L).





IMPORTANT NOTE:

PURIFIED WATER

The water used to feed the autoclave must be free of contaminants and meet the following hardness and conductivity requirements:

- Hardness: ≤ 0.02 mmol/l
- Conductivity: between 5 $\mu\text{S/cm}$ and 15 $\mu\text{S/cm}$

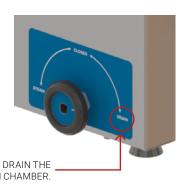
Multiple systems can be used to obtain water with these requirements: osmotized, demineralized, decalcified, distilled water, etc*.

*Note: Take into account that distilled water that is too pure (conductivity less than 5 µS/cm) is not recommended as it may cause long term corrosion on stainless steel.

DRAINAGE CONNECTION

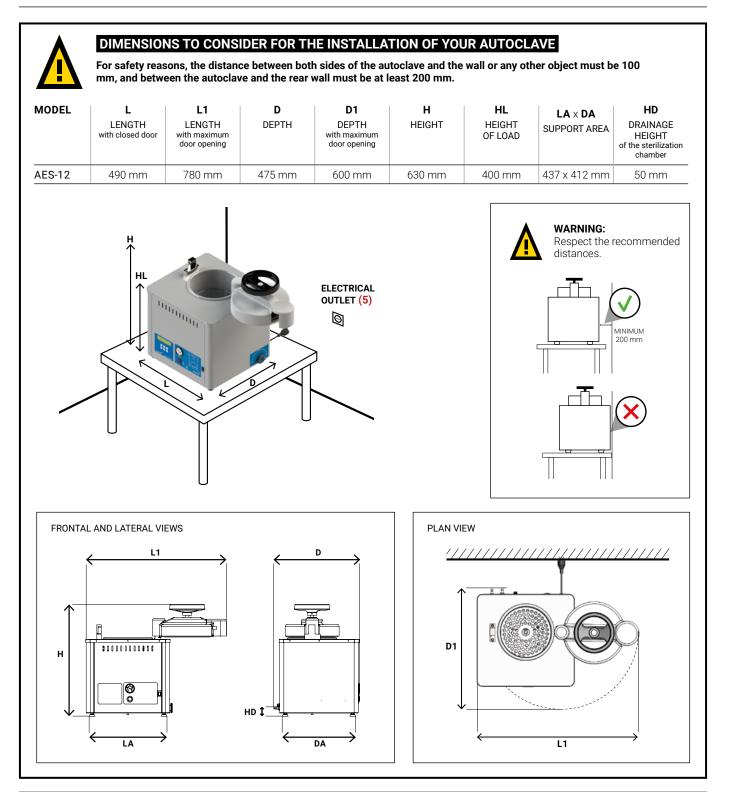
To drain the water from the sterilization chamber, connect the supplied silicone hose to a drain or place a container (a tray or bottle) in the STERILIZATION CHAMBER DRAIN OUTLET **(3**).

See "DRAIN HEIGHT of the sterilization chamber" on page 9.



THE VALVE $({\bf 7})$ MUST BE ROTATED TO THE "DRAIN" POSITION TO DRAIN THE STERILIZATION CHAMBER.







ENVIRONMENTAL CONDITIONS

This autoclave can operate under the following maximum conditions:

Ambient temperature: 30 °C

Humidity: 75%
Altitude: 3,000 meters above sea level. Take into account that from 1,000 meters above sea level an adjustment of the purge parameter must be made; consult with our technical team.





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